

**2003HP Series
Three-Axis Precision
Motion Simulation Table Systems**

STANDARD FEATURES

- Position Accuracy: ± 1 Arc Sec
- Position Repeatability: ± 1 Arc Sec
- Rate Accuracy: 0.0001%
- Direct-drive, DC brushless servo system
- High-precision, pre-loaded ball bearings
- Precision-ground anodized aluminum tabletop
- Fail-safe brakes
- Electronics console for AERO 4000 Controller and Servo Amplifiers

AERO 4000 CONTROLLER FEATURES

- .NET interface over Ethernet
- Front panel display of status and data
- Local and remote operation
- Trapezoidal velocity profiles with programmable velocity and acceleration
- Sinusoidal motion profiles with variable amplitude and frequency
- Profile Modes for simulating complex motion

DESCRIPTION

The 2003HP Series Three-Axis Precision Positioning and Rate Table Systems provide precise angular position, rate and acceleration motion stimuli generally used for the development, production and/or qualification testing of precision inertial packages such as Inertial Measurement Units (IMU), Inertial Navigation Systems (INS), and Attitude Heading Reference Systems (AHRS) or seeker/tracker/stabilization devices for applications in the Aviation, Aerospace, Defense, Space, and Marine industries.

These tables are servo controlled and feature direct-drive DC brushless motors, precision optical encoders and a microprocessor based controller that provides accurate and reliable motion control. The table can be operated from the Aero 4000 Controller, front panel keypad or keyboard for local control or through a computer interface for remote control. This test table system is designed for ease of operation, yet allows for the performance of complex motion profiles.

The 2003HP Series Table Systems may be configured for limited rotation or with slip rings for unlimited axis



rotation based on specific customer requirements. For limited rotation applications, these tables have wire wrap allowance that provides a cost effective alternative to slip rings. Wire wrap test tables are designed for high reliability, minimal electrical noise, and low maintenance.

EASE OF INTEGRATION

- LabVIEW™ Virtual Instrument (.vi) driver included
- GPIB and 100base-T Ethernet interfaces standard
- Available control languages: ATL (Aerosmith Table Language) and MPACS (Legacy Carco and Contraves Controllers)

OPTIONS

- High-quality, low-noise slip rings for continuous rotation applications available in various package sizes
- Integral LN₂ cooled thermal chamber with testing range of -65 to +105 deg C (+125°C optional)
- Custom tabletop diameters
- Increased maximum rates for any axis
- High Frequency RF Rotary Joint
- Fiber Optic Rotary Joint
- High Speed Reflective Memory interface
- *For special requirements, please contact Ideal Aerosmith regarding system customization*

For much more detailed information, contact Ideal to request a 2003HP Series Specification Document or AERO 4000 Controller Data Sheet

2003HP Performance Specifications	
Rotational Freedom options for all axes	Option 1: Unlimited rotation (slipping) Option 2: ± 540 deg. (wire wrap)
Positioning	
• Accuracy, Absolute, arcsec (deg)	± 1 (0.00028)
• Repeatability, arcsec (deg)	± 1 (0.00028)
• Resolution (command and display), deg	0.00001
Rate	
• Maximum*, deg/sec	Inner Axis: ± 1080 or 1800 Middle Axis: ± 500 Outer Axis: ± 500
• Resolution (command and display), deg/sec	0.00001
• Accuracy, % ± Resolution (average of 10 readings, measured over 1 rev)	± 0.0001%
• Stability, % ± Resolution (average of 10 readings, measured over 1 rev)	± 0.0001%
Acceleration/Bandwidth**	
• Peak (2 sec duration), deg/sec ²	Inner Axis: 7500 Middle Axis: 525 Outer Axis: 250
• Max Continuous, deg/sec ²	Inner Axis: 1800 Middle Axis: 170 Outer Axis: 150
• -3dB Bandwidth	Inner Axis: 75 Hz Middle Axis: 10 Hz Outer Axis: 15 Hz
Axis Wobble, arcsec, max	3
Orthogonality, arcsec, max	± 5

* For a limited rotation axis, maximum rate is dependent upon acceleration capabilities (varies with load) and travel limits.

** Acceleration based on 24 inch (610 mm) tabletop with no load, does not extend through entire rate range for all values.

2003HP System Physical Configuration	
Table Dimensions	
• Tabletop, diameter, standard sizes	18, 24, 28 or 32 inches (457, 610, 711, or 813 mm)
• Overall table dimensions	121.8 W x 46 D x 118.5 H (3094 x 1168 x 3010)
• Height to pitch axis	74.8 inches (1900 mm)
Test Load Capacity	165 lbs (75 Kg) Centered
User Harness/Slipping Options	Standard wire wrap package is 156 lines. Standard slipping packages are 70, 100, 120, 160, 180 and 210 lines. (Availability varies by axis configuration.) Custom slipping packages are available.
Thermal Chamber Option	An integral Thermal Chamber is available with max tabletop diameters of 24 in (610 mm)
Controller	
• Type & Configuration	AERO 4000 Test Table Controller configured in a dual-bay 19 inch console
• Communication Interfaces	IEEE-488, RS-232 and Ethernet ports available to user
• Architecture	DSP based Motion Control installed on a PCI bus with distributed processing
• Servo Update frequency	5 kHz
• Control Modes	Position, Rate, Profile, Stop
• Miscellaneous Features	<ul style="list-style-type: none"> • 19 inch flat panel monitor with powerful, user-friendly GUI • Digital capture, display and logging of data variables • Multiple control options including local, ATL, MPACS emulation, real-time reflective memory, analog and a .NET interface.

For additional information or special requirements, contact Ideal Aeromsmith. Specifications subject to change without notice. Please call for pricing.

Rev A