

## Model 1501T SINGLE-AXIS MANUAL POSITIONING TABLE



## FEATURES

- Manually operated horizontal tilt axis
- Position Accuracy: ± 10 Arc-Sec
- Position Repeatability: ± 5 Arc-Sec
- Precision-ground anodized aluminum tabletop
- 35 line user signal

## DESCRIPTION

The Model 1501T is a single-axis manual tilt table. Designed for testing an IMU (Inertial Measurement Unit), this system supports the IMU on the upper mounting surface and additional electronics on the lower mounting surface. The lower mounting surface helps to counterbalance the IMU and minimizes the counterweights required. The system provides optical access to the IMU mirror at the specified heights.

## OPTIONS

- A variety of user cable configurations
- Various connectors for user signals
- Various tabletop sizes
- Temperature Chambers for environmental testing
- For special requirements, accuracies or custom specifications, please contact Ideal Aerosmith, Inc.

Model 1501T Specifications	
Overall Table Dimensions	67L x 24D x 47.2H inches (1702L x 610D x 1199H mm)
Approximate Table Weight	750 Lbs.
Upper Surface Mounting Characteristics:	
Load Capacity	300 Lbs.
<ul> <li>Dimensions *</li> </ul>	24L x 24D inches
<ul> <li>Test Load Moment Capacity –</li> </ul>	225 Ft-Lbs.
Maximum	
Surface Flatness	.005 inch TIR
Material	Aluminum
<ul> <li>Optical Access to Test Load</li> </ul>	Four (4) lines of sight. Two parallel to tilt axis, two orthogonal to tilt axis 18.42 inches above and below tilt axis.
Surface Finish	32 RMS
Tilt Axis to mounting surface	Co-linear
Height – floor to mounting surface	35.33 inches
Lower Surface Mounting Characteristics:	
Load Capacity	50 Lbs.
<ul> <li>Dimensions *</li> </ul>	16L x 12D inches
<ul> <li>Test Load Moment Capacity –</li> </ul>	15 Ft-Lbs.
Maximum	
Material	Aluminum
<ul> <li>Tilt Axis to mounting surface</li> </ul>	7.67 inches (below the axis)
<ul> <li>Height – floor to mounting surface</li> </ul>	27.66 inches
Swing Radius (through base)	28 inches
Tilt Axis Rotational Limits	-20° to 200° or 20° to –200° (Limited by user cable)
Tilt Axis Manual Positioning Capability	2 Cardinal Positions ( 0° and 180°)
Accuracy:     Positioning Accuracy	± 10 Arc-Sec
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Repeatability     Coping Angle	± 10 Arc-Sec Maximum
Coning Angle Calibration:	
	Provisions are provided on the upper surface and axis end for the mounting of an opto-mechanical precision indexing instrument (optical polygon) to calibrate and verify the position accuracy of the tilt axis.
Leveling:	
Range	±1 Degree
Resolution	Continuous
Axis Balancing:	
Method	Sliding Counterweights
Range	0-150 Lbs.
Resolution	Continuous
Azimuth Adjustment:	
• Range	± 1.5 Degrees
Resolution	Continuous
Operating Environment:	
Temperature	50° F to 95° F
Relative Humidity	5% to 85%
Bearings	Precision Ball Bearings
Color:	Mounting Surfaces: Black Anodized Base: Machine Blue Paint
* Test load mounting provisions are tapped holes. Contact Ideal for size and hole pattern.	
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